



Tightening Torques R4

Pos	Description	Torque
1.	Overcenter Valve	40 Nm
2.	Screw M16	330 Nm
3.	Nut	7 Nm
4.	Pressure Reducing Valve	70 Nm
5.	Check Valve	70 Nm
6.	Screw M10	80 Nm
7.	Screw M12	120 Nm
8.	Screw M12	90 Nm
9.	Screw M16	200 Nm
10.	Screw M16	330 Nm
11.	Screw M5	10 Nm
12.	Plugg	100 Nm
13.	Screw M12	90 Nm
14.	Screw M12	90 Nm
15.	Screw M16	90 Nm
16.	Screw M10	80 Nm
17.	Check Valve	70 Nm